

(12) UK Patent Application (19) GB (11) 2 343 691 (13) A

(43) Date of A Publication 17.05.2000

(21) Application No 9926450.9

(22) Date of Filing 08.11.1999

(30) Priority Data

(31) 60108558 (32) 18.11.1998 (33) US

(71) Applicant(s)

Shell Internationale Research Maatschappij B.V.
(Incorporated in the Netherlands)
Department IP/43 Carel Van Bylandtlaan 30,
2596 HR The Hague, Netherlands

(72) Inventor(s)

Robert Lance Cook

(74) Agent and/or Address for Service

Hasetline Lake & Co
Imperial House, 15-19 Kingsway, LONDON,
WC2B 6UD, United Kingdom

(51) INT CL⁷

E21B 43/14

(52) UK CL (Edition R)

E1F FAC9 FLW FMU

(56) Documents Cited

WO 92/08875 A US 5375661 A US 5337808 A

(58) Field of Search

UK CL (Edition R) E1F FAC9 FLW FMU

INT CL⁷ E21B 43/14

EPODOC WPI JAPIO

(54) Abstract Title

Isolation of subterranean zones

(57) An apparatus to isolate zones (120, 125) in a formation has a number of externally solid tubular members (135) fitted with external seals (140). A number of slotted tubular members (145) are connected to the solid tubular members and a shoe (155) is connected to one of the slotted tubulars. The solid tubulars can be alternately connected between the slotted tubulars. The solid tubulars can also be fitted with a valve(s) (160, 170). There may also be a primary solid tubular (135) which transverses a first formation zone and where slotted tubulars (145) transverse a second zone. Passage of fluid between the two zones is prevented externally to the tubular members. A method is also described, where a casing (110) is introduced into a wellbore and the primary solid tubular is sealed against the casing. The slotted tubulars can also be decoupled from each other.

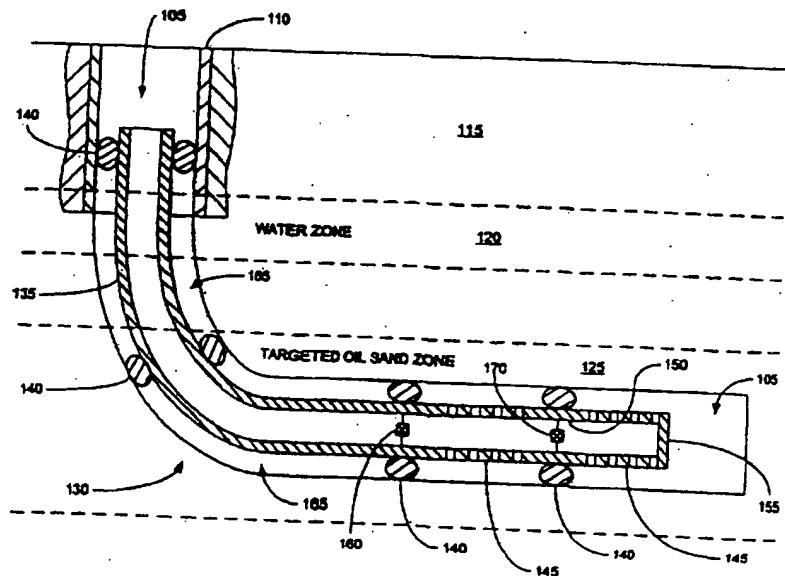


FIGURE 1

GB 2 343 691 A

BEST AVAILABLE COPY

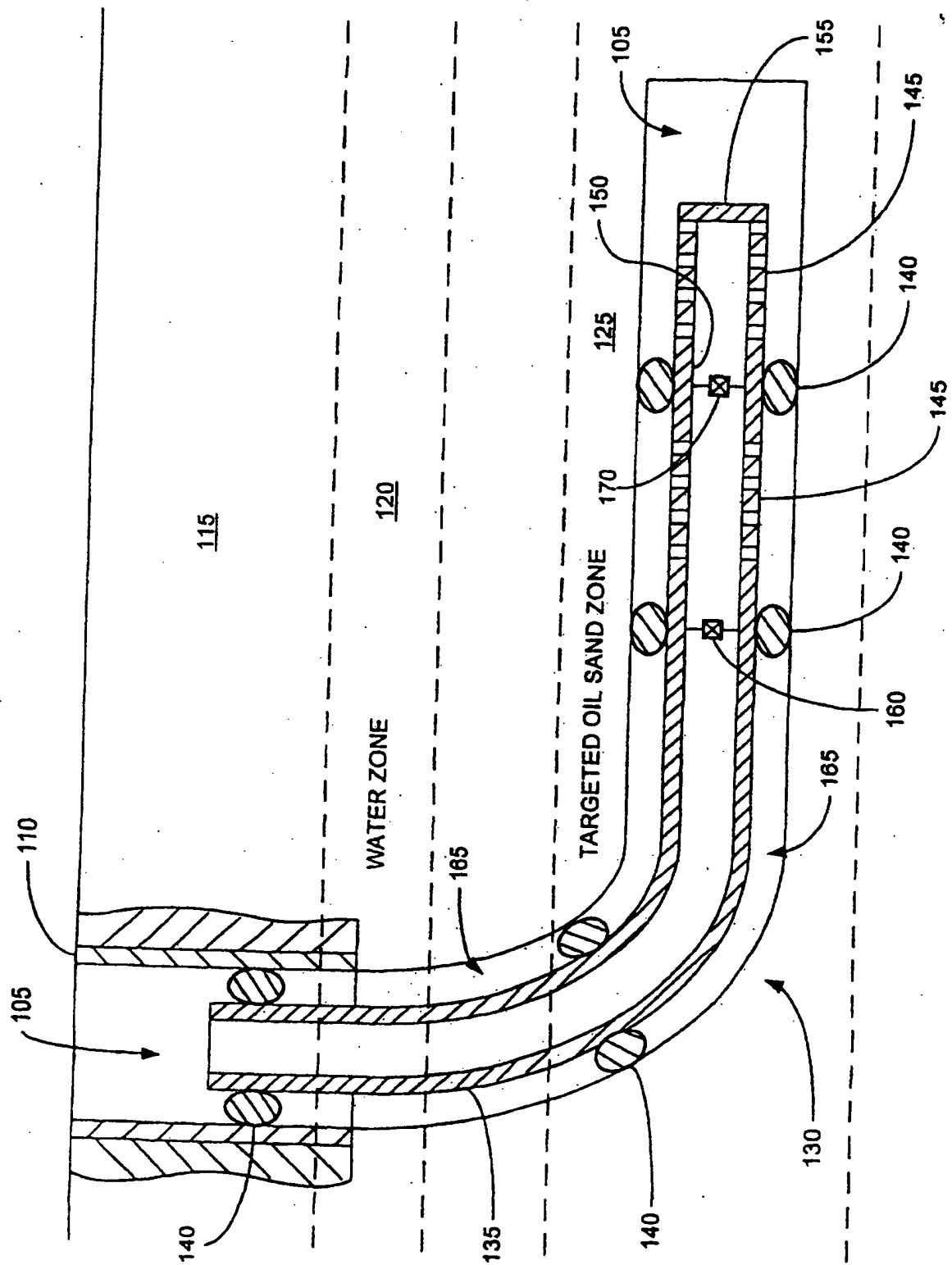


FIGURE 1

ISOLATION OF SUBTERRANEAN ZONES**Cross Reference To Related Applications**

This application claims the benefit of the filing date of U.S. Provisional Patent Application Serial No. 60/108,558, attorney docket number 25791.9, filed on November 16, 1998, the disclosure of which is incorporated herein by reference.

5

Background of the Invention

This invention relates generally to oil and gas exploration, and in particular to isolating certain subterranean zones to facilitate oil and gas exploration.

During oil exploration, a wellbore typically traverses a number of zones within a subterranean formation. Some of these subterranean zones will produce
10 oil and gas, while others will not. Further, it is often necessary to isolate subterranean zones from one another in order to facilitate the exploration for and production of oil and gas. Existing methods for isolating subterranean production zones in order to facilitate the exploration for and production of oil and gas are complex and expensive.

15 The present invention is directed to overcoming one or more of the limitations of the existing processes for isolating subterranean zones during oil and gas exploration.

Summary of the Invention

According to one aspect of the present invention, an apparatus is provided
20 that includes one or more solid tubular members, one or more slotted tubular members, and a shoe. The slotted tubular members are coupled to the solid tubular members. The shoe is coupled to the slotted tubular members. Each solid tubular member includes one or more external seals.

According to another aspect of the present invention, an apparatus is
25 provided that includes one or more primary solid tubulars, n slotted tubulars, n-1 intermediate solid tubulars, and a shoe. Each primary solid tubular includes one or more external annular seals. The slotted tubulars are coupled to the primary solid tubulars. The intermediate solid tubulars are coupled to and interleaved among the slotted tubulars. Each intermediate solid tubular includes one or more
30 external annular seals. The shoe is coupled to one of the slotted tubulars.

According to another aspect of the present invention, a method of isolating a first subterranean zone from a second subterranean zone in a wellbore is provided that includes positioning one or more primary solid tubulars, and one or more slotted tubulars within the wellbore. The primary solid tubulars traverse the first subterranean zone. The slotted tubulars traverse the second subterranean zone. The slotted tubulars and the primary solid tubulars are fluidically coupled. The passage of fluids from the first subterranean zone to the second subterranean zone within the wellbore external to the solid and slotted tubulars is prevented.

According to another aspect of the present invention, a method of extracting materials from a producing subterranean zone in a wellbore, in which at least a portion of the wellbore includes a casing, is provided that includes positioning one or more primary solid tubulars and slotted tubulars within the wellbore. The primary solid tubulars are fluidically coupled with the casing. The slotted tubulars traverse the producing subterranean zone. The producing subterranean zone is fluidically isolated from at least one other subterranean zone within the wellbore. At least one of the slotted tubulars is fluidically coupled with the producing subterranean zone.

Brief Description of the Drawings

FIG. 1 is a fragmentary cross-sectional view illustrating the isolation of subterranean zones.

Detailed Description of the Illustrative Embodiments

An apparatus and method for isolating one or more subterranean zones from one or more other subterranean zones is provided. The apparatus and method permits a producing zone to be isolated from a nonproducing zone using a combination of solid and slotted tubulars. In the production mode, the teachings of the present disclosure may be used in combination with conventional, well known, production completion equipment and methods using a series of packers, solid tubing, perforated tubing, and sliding sleeves, which will be inserted into the disclosed apparatus to permit the commingling and/or isolation of the subterranean zones from each other.

Referring to Fig. 1, a wellbore 105 including a casing 110 are positioned in a subterranean formation 115. The subterranean formation 115 includes a

number of productive and non-productive zones, including a water zone 120 and a targeted oil sand zone 125. During exploration of the subterranean formation 115, the wellbore 105 may be extended in a well known manner to traverse the various productive and non-productive zones, including the water zone 120 and the
5 targeted oil sand zone 125.

In a preferred embodiment, in order to fluidically isolate the water zone 120 from the targeted oil sand zone 125, an apparatus 130 is provided that includes one or more sections of solid casing 135, one or more external seals 140, one or more sections of slotted casing 145, one or more intermediate sections of solid casing
10 150, and a solid shoe 155.

The solid casing 135 may provide a fluid conduit that transmits fluids and other materials from one end of the solid casing 135 to the other end of the solid casing 135. The solid casing 135 may comprise any number of conventional commercially available sections of solid tubular casing such as, for example, oilfield
15 tubulars fabricated from chromium steel or fiberglass. In a preferred embodiment, the solid casing 135 comprises oilfield tubulars available from various foreign and domestic steel mills.

The solid casing 135 is preferably coupled to the casing 110. The solid casing 135 may be coupled to the casing 110 using any number of conventional
20 commercially available processes such as, for example, welding, slotted and expandable connectors, or expandable solid connectors. In a preferred embodiment, the solid casing 135 is coupled to the casing 110 by using expandable solid connectors. The solid casing 135 may comprise a plurality of such solid casing 135.

25 The solid casing 135 is preferably coupled to one more of the slotted casings 145. The solid casing 135 may be coupled to the slotted casing 145 using any number of conventional commercially available processes such as, for example, welding, or slotted and expandable connectors. In a preferred embodiment, the solid casing 135 is coupled to the slotted casing 145 by expandable solid connectors.

30 In a preferred embodiment, the casing 135 includes one more valve members 160 for controlling the flow of fluids and other materials within the interior region of the casing 135. In an alternative embodiment, during the

roduction mode of operation, an internal tubular string with various arrangements of packers, perforated tubing, sliding sleeves, and valves may be employed within the apparatus to provide various options for commingling and isolating subterranean zones from each other while providing a fluid path to the
5 surface.

In a particularly preferred embodiment, the casing 135 is placed into the wellbore 105 by expanding the casing 135 in the radial direction into intimate contact with the interior walls of the wellbore 105. The casing 135 may be expanded in the radial direction using any number of conventional commercially
10 available methods.

The seals 140 prevent the passage of fluids and other materials within the annular region 165 between the solid casings 135 and 150 and the wellbore 105. The seals 140 may comprise any number of conventional commercially available sealing materials suitable for sealing a casing in a wellbore such as, for example,
15 lead, rubber or epoxy. In a preferred embodiment, the seals 140 comprise Stratalok epoxy material available from Halliburton Energy Services. The slotted casing 145 permits fluids and other materials to pass into and out of the interior of the slotted casing 145 from and to the annular region 165. In this manner, oil and gas may be produced from a producing subterranean zone within
20 a subterranean formation. The slotted casing 145 may comprise any number of conventional commercially available sections of slotted tubular casing. In a preferred embodiment, the slotted casing 145 comprises expandable slotted tubular casing available from Petrolite in Aberdeen, Scotland. In a particularly preferred embodiment, the slotted casing 145 comprises expandable slotted sandscreen
25 tubular casing available from Petrolite in Aberdeen, Scotland.

The slotted casing 145 is preferably coupled to one or more solid casing 135. The slotted casing 145 may be coupled to the solid casing 135 using any number of conventional commercially available processes such as, for example, welding, or slotted or solid expandable connectors. In a preferred embodiment, the slotted
30 casing 145 is coupled to the solid casing 135 by expandable solid connectors.

The slotted casing 145 is preferably coupled to one or more intermediate solid casings 150. The slotted casing 145 may be coupled to the intermediate solid

casing 150 using any number of conventional commercially available processes such as, for example, welding or expandable solid or slotted connectors. In a preferred embodiment, the slotted casing 145 is coupled to the intermediate solid casing 150 by expandable solid connectors.

5 The last slotted casing 145 is preferably coupled to the shoe 155. The last slotted casing 145 may be coupled to the shoe 155 using any number of conventional commercially available processes such as, for example, welding or expandable solid or slotted connectors. In a preferred embodiment, the last slotted casing 145 is coupled to the shoe 155 by an expandable solid connector.

10 In an alternative embodiment, the shoe 155 is coupled directly to the last one of the intermediate solid casings 150.

 In a preferred embodiment, the slotted casings 145 are positioned within the wellbore 105 by expanding the slotted casings 145 in a radial direction into intimate contact with the interior walls of the wellbore 105. The slotted casings
15 145 may be expanded in a radial direction using any number of conventional commercially available processes.

 The intermediate solid casing 150 permits fluids and other materials to pass between adjacent slotted casings 145. The intermediate solid casing 150 may comprise any number of conventional commercially available sections of solid
20 tubular casing such as, for example, oilfield tubulars fabricated from chromium steel or fiberglass. In a preferred embodiment, the intermediate solid casing 150 comprises oilfield tubulars available from foreign and domestic steel mills.

 The intermediate solid casing 150 is preferably coupled to one or more sections of the slotted casing 145. The intermediate solid casing 150 may be
25 coupled to the slotted casing 145 using any number of conventional commercially available processes such as, for example, welding, or solid or slotted expandable connectors. In a preferred embodiment, the intermediate solid casing 150 is coupled to the slotted casing 145 by expandable solid connectors. The intermediate solid casing 150 may comprise a plurality of such intermediate solid
30 casing 150.

 In a preferred embodiment, each intermediate solid casing 150 includes one more valve members 170 for controlling the flow of fluids and other materials

within the interior region of the intermediate casing 150. In an alternative embodiment, as will be recognized by persons having ordinary skill in the art and the benefit of the present disclosure, during the production mode of operation, an internal tubular string with various arrangements of packers, perforated tubing, sliding sleeves, and valves may be employed within the apparatus to provide various options for commingling and isolating subterranean zones from each other while providing a fluid path to the surface.

In a particularly preferred embodiment, the intermediate casing 150 is placed into the wellbore 105 by expanding the intermediate casing 150 in the radial direction into intimate contact with the interior walls of the wellbore 105. The intermediate casing 150 may be expanded in the radial direction using any number of conventional commercially available methods.

In an alternative embodiment, one or more of the intermediate solid casings 150 may be omitted. In an alternative preferred embodiment, one or more of the slotted casings 145 are provided with one or more seals 140.

The shoe 155 provides a support member for the apparatus 130. In this manner, various production and exploration tools may be supported by the shoe 150. The shoe 150 may comprise any number of conventional commercially available shoes suitable for use in a wellbore such as, for example, cement filled shoe, or an aluminum or composite shoe. In a preferred embodiment, the shoe 150 comprises an aluminum shoe available from Halliburton. In a preferred embodiment, the shoe 155 is selected to provide sufficient strength in compression and tension to permit the use of high capacity production and exploration tools.

In a particularly preferred embodiment, the apparatus 130 includes a plurality of solid casings 135, a plurality of seals 140, a plurality of slotted casings 145, a plurality of intermediate solid casings 150, and a shoe 155. More generally, the apparatus 130 may comprise one or more solid casings 135, each with one or more valve members 160, n slotted casings 145, n-1 intermediate solid casings 150, each with one or more valve members 170, and a shoe 155.

During operation of the apparatus 130, oil and gas may be controllably produced from the targeted oil sand zone 125 using the slotted casings 145. The oil and gas may then be transported to a surface location using the solid casing

35. The use of intermediate solid casings 150 with valve members 170 permits isolated sections of the zone 125 to be selectively isolated for production. The seals 140 permit the zone 125 to be fluidically isolated from the zone 120. The seals 140 further permits isolated sections of the zone 125 to be fluidically isolated from each other. In this manner, the apparatus 130 permits unwanted and/or non-productive subterranean zones to be fluidically isolated.

In an alternative embodiment, as will be recognized by persons having ordinary skill in the art and also having the benefit of the present disclosure, during the production mode of operation, an internal tubular string with various arrangements of packers, perforated tubing, sliding sleeves, and valves may be employed within the apparatus to provide various options for commingling and isolating subterranean zones from each other while providing a fluid path to the surface.

An apparatus has been described that includes one or more solid tubular members, one or more slotted tubular members, and a shoe. Each solid tubular member includes one or more external seals. The slotted tubular members are coupled to the solid tubular members. The shoe is coupled to one of the slotted tubular members. In a preferred embodiment, the apparatus further includes one or more intermediate solid tubular members coupled to and interleaved among the slotted tubular members. Each intermediate solid tubular member preferably includes one or more external seals. In a preferred embodiment, one or more of the solid tubular members include one or more valve members. In a preferred embodiment, one or more of the intermediate solid tubular members include one or more valve members.

25 An apparatus has been described that includes one or more primary solid tubulars, n slotted tubulars, n-1 intermediate solid tubulars, and a shoe. Each primary solid tubular includes one or more external annular seals. The slotted tubulars are coupled to the primary solid tubulars. The intermediate solid tubulars are coupled to and interleaved among the slotted tubulars. Each intermediate solid tubular includes one or more external annular seals. The shoe is coupled to one of the slotted tubulars.

A method of isolating a first subterranean zone from a second subterranean zone in a wellbore has been described that includes positioning one or more primary solid tubulars and one or more slotted tubulars within the wellbore. The primary solid tubulars traverse the first subterranean zone and the slotted tubulars traverse the second subterranean zone. The slotted tubulars and the solid tubulars are fluidically coupled. The passage of fluids from the first subterranean zone to the second subterranean zone within the wellbore external to the solid and slotted tubulars is prevented.

A method of extracting materials from a producing subterranean zone in a wellbore, at least a portion of the wellbore including a casing, has been described that includes positioning one or more primary solid tubulars and one or more slotted tubulars within the wellbore. The primary solid tubulars are fluidically coupled with the casing. The slotted tubulars traverse the producing subterranean zone. The producing subterranean zone is fluidically isolated from at least one other subterranean zone within the wellbore. At least one of the slotted tubulars is fluidically coupled with the producing subterranean zone. In a preferred embodiment, the method further includes controllably fluidically decoupling at least one of the slotted tubulars from at least one other of the slotted tubulars.

Although illustrative embodiments of the invention have been shown and described, a wide range of modification, changes and substitution is contemplated in the foregoing disclosure. In some instances, some features of the present invention may be employed without a corresponding use of the other features. Accordingly, it is appropriate that the appended claims be construed broadly and in a manner consistent with the scope of the invention.

Claims . .

- 1 1. An apparatus, comprising:
 - 2 one or more solid tubular members, each solid tubular member including
 - 3 one or more external seals;
 - 4 one or more slotted tubular members coupled to the solid tubular members;
 - 5 and
 - 6 a shoe coupled to one of the slotted tubular members.
- 1 2. The apparatus of claim 1, further comprising,
 - 2 one or more intermediate solid tubular members coupled to and interleaved
 - 3 among the slotted tubular members, each intermediate solid tubular
 - 4 member including one or more external seals.
- 1 3. The apparatus of claim 1, further comprising one or more valve members.
- 1 4. The apparatus of claim 2, wherein one or more of the intermediate solid
 - 2 tubular members include one or more valve members.
- 1 5. An apparatus, comprising:
 - 2 one or more primary solid tubulars, each primary solid tubular including
 - 3 one or more external annular seals;
 - 4 n slotted tubulars coupled to the primary solid tubulars;
 - 5 n-1 intermediate solid tubulars coupled to and interleaved among the
 - 6 slotted tubulars, each intermediate solid tubular including one or
 - 7 more external annular seals; and
 - 8 a shoe coupled to one of the slotted tubulars.
- 1 6. A method of isolating a first subterranean zone from a second subterranean
 - 2 zone in a wellbore, comprising:
 - 3 positioning one or more primary solid tubulars within the wellbore, the
 - 4 primary solid tubulars traversing the first subterranean zone;

5 positioning one or more slotted tubulars within the wellbore, the slotted
6 tubulars traversing the second subterranean zone;
7 fluidicly coupling the slotted tubulars and the solid tubulars; and
8 preventing the passage of fluids from the first subterranean zone to the
9 second subterranean zone within the wellbore external to the solid
10 and slotted tubulars.

1 7. A method of extracting materials from a producing subterranean zone in a
2 wellbore, at least a portion of the wellbore including a casing, comprising;
3 positioning one or more primary solid tubulars within the wellbore;
4 fluidicly coupling the primary solid tubulars with the casing;
5 positioning one or more slotted tubulars within the wellbore, the slotted
6 tubulars traversing the producing subterranean zone;
7 fluidicly coupling the slotted tubulars with the solid tubulars;
8 fluidicly isolating the producing subterranean zone from at least one other
9 subterranean zone within the wellbore; and
10 fluidicly coupling at least one of the slotted tubulars with the producing
11 subterranean zone.

1 8. The method of claim 7, further comprising:
2 controllably fluidicly decoupling at least one of the slotted tubulars from at
3 least one other of the slotted tubulars.



Application No: GB 9926450.9
Claims searched: 1-8

Examiner: Lyndon Ellis
Date of search: 28 February 2000

Patents Act 1977
Search Report under Section 17

Databases searched:

UK Patent Office collections, including GB, EP, WO & US patent specifications, in:

UK CI (Ed.R): E1F FAC, FLW, FMU

Int CI (Ed.7): E21B 43/14

Other: Online: EPODOC, WPI, JAPIO

Documents considered to be relevant:

Category	Identity of document and relevant passage	Relevant to claims
X Y	WO 92/08875 (Framo Developments (UK) Ltd) Whole document.	X: 6 Y:1-5 and 7, 8
X Y	US 5375661 (Halliburton Company) Whole document, especially column 4, lines 36-44.	X: 6 Y:1-5 and 7, 8
Y	US 5337808 (Natural Reserves Group Inc) Fig 2, numeral 104 and column 5, lines 5-8.	1-5 and 7, 8

X	Document indicating lack of novelty or inventive step	A	Document indicating technological background and/or state of the art.
Y	Document indicating lack of inventive step if combined with one or more other documents of same category.	P	Document published on or after the declared priority date but before the filing date of this invention.
&	Member of the same patent family	E	Patent document published on or after, but with priority date earlier than, the filing date of this application.



(12) UK Patent (19) GB (11) 2 343 691 (13) B

(45) Date of publication: 07.05.2003

(54) Title of the invention: Isolation of subterranean zones**(51) Int Cl⁷: E21B 43/14****(21) Application No: 9926450.9****(22) Date of Filing: 08.11.1999****(30) Priority Data:**
(31) 60108558 (32) 16.11.1998 (33) US**(43) Date A Publication: 17.05.2000****(52) UK CL (Edition V):**
E1F FAC9 FLW FMU**(56) Documents Cited:**
WO 1992/008875 A US 5375661 A
US 5337808 A**(58) Field of Search:**
As for published application 2343691 A viz:
UK CL (Edition R) E1F FAC9 FLW FMU
INT CL⁷ E21B 43/14
Other: EPODOC WPI JAPIO
updated as appropriate**(72) Inventor(s):**
Robert Lance Cook**(73) Proprietor(s):**
Shell Internationale Research
Maatschappij B.V.
(Incorporated in the Netherlands)
Department IP/43 Carel Van Bylandtlaan
30, 2596 HR The Hague, Netherlands**(74) Agent and/or Address for Service:**
Haseltine Lake & Co
Imperial House, 15-19 Kingsway,
LONDON, WC2B 6UD, United Kingdom

2343691

1/1

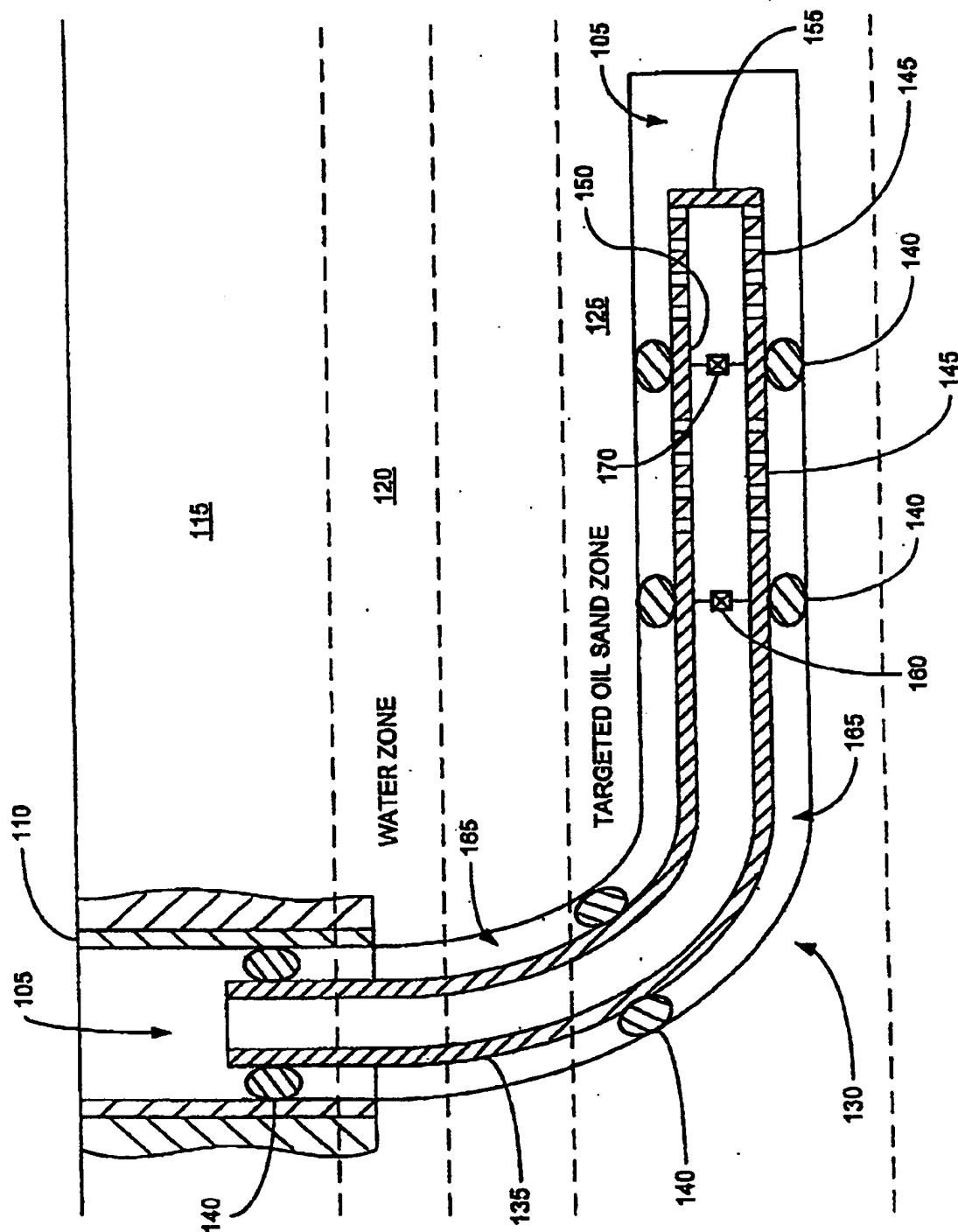


FIGURE 1

2343691

ISOLATION OF SUBTERRANEAN ZONESBACKGROUND OF THE INVENTION

5 This invention relates generally to oil and gas exploration, and in particular to isolating certain subterranean zones to facilitate oil and gas exploration.

10 During oil exploration, a wellbore typically traverses a number of zones within a subterranean formation. Some of these subterranean zones will produce oil and gas, while others will not. Further, it is often necessary to isolate subterranean zones from one another in order to facilitate the exploration for and production of oil and gas. Existing methods
15 for isolating subterranean production zones in order to facilitate the exploration for and production of oil and gas are complex and expensive.

The present invention is directed to overcoming one or more of the limitations of the existing
20 processes for isolating subterranean zones during oil and gas exploration.

SUMMARY OF THE INVENTION

According to one aspect of the present invention,
25 there is provided a system for extracting fluidic materials from one or more subterranean formations traversed by a wellbore, comprising one or more solid tubular members positioned within the wellbore, one or more of the solid tubular members including one or more
30 external seals; one or more slotted tubular members positioned within the wellbore coupled to each of the solid tubular members for extracting fluidic materials from one or more of the subterranean formations; and a

(shoe positioned within the wellbore coupled to one of the slotted tubular members, wherein one or more of the solid tubular members are radially expanded into intimate contact with the wellbore.

5 According to another aspect of the present invention, there is provided a method of isolating a first subterranean zone from a second subterranean zone in a wellbore, comprising positioning one or more primary solid tubulars within the wellbore, each of the
10 primary solid tubulars traversing the first subterranean zone; positioning one or more slotted tubulars within the wellbore, each of the slotted tubulars traversing the second subterranean zone; fluidicly coupling the slotted tubulars and the solid
15 tubulars; and preventing the passage of fluids from the first subterranean zone to the second subterranean zone within the wellbore external to the solid and slotted tubulars by radially expanding at least one of the primary solid tubulars into intimate contact with the
20 wellbore.

 According to another aspect of the present invention, there is provided a method of extracting materials from a producing subterranean zone in a wellbore, at least a portion of the wellbore including
25 a casing, comprising positioning one or more primary solid tubulars within the wellbore; fluidicly coupling the primary solid tubulars with the casing; positioning one or more slotted tubulars within the wellbore, the slotted tubulars traversing the producing subterranean
30 zone; fluidicly coupling the slotted tubulars with the solid tubulars; fluidicly isolating the producing subterranean zone from at least one other subterranean zone within the wellbore by radially expanding at least

one of the solid tubulars into intimate contact with the wellbore; and fluidicly coupling at least one of the slotted tubulars with the producing subterranean zone.

5 According to another aspect of the present invention, there is provided apparatus comprising .

one or more solid tubular members positioned within a wellbore, each of the solid tubular members including one or more external seals; one or more slotted tubular members positioned within the wellbore coupled to the solid tubular members; and a shoe positioned within the wellbore coupled to one of the slotted tubular members; wherein at least one of the solid tubular members and the slotted tubular members are formed by a radial expansion process performed within the wellbore in which at least one of the solid tubular members and the slotted tubular members are radially expanded into intimate contact with the wellbore.

20 According to yet another aspect of the present invention, there is provided a system for extracting materials from a producing subterranean zone in a wellbore, at least a portion of the wellbore including a casing, comprising means for positioning one or more
25 primary solid tubulars within the wellbore; means for fluidicly coupling the primary solid tubulars with the casing; means for positioning one or more slotted tubulars within the wellbore, the slotted tubulars traversing the producing subterranean zone; means for
30 fluidicly coupling the slotted tubulars with the solid tubulars; means for fluidicly isolating the producing subterranean zone from at least one other subterranean zone within the wellbore; means for fluidicly coupling

at least one of the slotted tubulars with the producing subterranean zone; and means for radially expanding at least one of the solid tubulars and the slotted tubulars into intimate contact with the wellbore.

5

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a fragmentary cross-sectional view illustrating the isolation of subterranean zones.

10 DETAILED DESCRIPTION OF THE ILLUSTRATIVE EMBODIMENTS

An apparatus and method for isolating one or more subterranean zones from one or more other subterranean zones is provided. The apparatus and method permits a producing zone to be isolated from a nonproducing zone
15 using a combination of solid and slotted tubulars. In the production mode, the teachings of the present disclosure may be used in combination with conventional, well known, production completion equipment and methods using a series of packers, solid
20 tubing, perforating tubing, and sliding sleeves, which will be inserted into the disclosed apparatus to permit the commingling and/or isolation of the subterranean zones from each other.

Referring to Fig. 1, a wellbore 105 including a
25 casing 110 are positioned in a subterranean formation 115. The subterranean formation 115 includes a number of productive and non-productive zones, including a water zone 120 and a targeted oil sand zone 125. During exploration of the subterranean formation 115,
30 the wellbore 105 may be extended in a well known manner to traverse the various productive and non-productive zones, including the water zone 120 and the targeted oil sand zone 125.

In a preferred embodiment, in order to fluidically isolate the water zone 120 from the targeted oil and sand zone 125, an apparatus 130 is provided that includes one or more sections of solid casing 135, one
5 or more external seals 140, one or more sections of slotted casing 145, one or more intermediate sections of solid casing 150, and a solid shoe 155.

The solid casing 135 may provide a fluid conduit that transmits fluids and other materials from one end
10 of the solid casing 135 to the other end of the solid casing 135. The solid casing 135 may comprise any number of conventional commercially available sections of solid tubular casing such as, for example, oilfield tubulars fabricated from chromium steel or fiberglass.
15 In a preferred embodiment, the solid casing 135 comprises oilfield tubulars available from various foreign and domestic steel mills.

The solid casing 135 is preferably coupled to the casing 110. The solid casing 135 may be coupled to the
20 casing 110 using any number of conventional commercially available processes such as, for example, welding, slotted and expandable connectors, or expandable solid connectors. In a preferred embodiment, the solid casing 135 is coupled to the
25 casing 110 by using expandable solid connectors. The solid casing 135 may comprise a plurality of such solid casing 135.

The solid casing 135 is coupled to one more of the slotted casings 145. The solid casing 135 may be
30 coupled to the slotted casing 145 using any number of conventional commercially available processes such as, for example, welding, or slotted and expandable connectors. In a preferred embodiment, the solid

casing 135 is coupled to the slotted casing 145 by expandable solid connectors.

In a preferred embodiment, the casing 135 includes one more valve members 160 for controlling the flow of fluids and other materials within the interior region of the casing 135. In an alternative embodiment, during the production mode of operation, an internal tubular string with various arrangements of packers, perforated tubing, sliding sleeves, and valves may be employed within the apparatus to provide various options for commingling and isolating subterranean zones from each other while providing a fluid path to the surface.

In a particularly preferred embodiment, the casing 135 is placed into the wellbore 105 by expanding the casing 135 in the radial direction into intimate contact with the interior walls of the wellbore 105. The casing 135 may be expanded in the radial direction using any number of conventional commercially available methods.

The seals 140 prevent the passage of fluids and other materials within the annular region 165 between the solid casings 135 and 150 and the wellbore 105. The seals 140 may comprise any number of conventional commercially available sealing materials suitable for sealing a casing in a wellbore such as, for example, lead, rubber or epoxy. In a preferred embodiment, the seals 140 comprise Stratalok epoxy material available from Halliburton Energy Services. The slotted casing 145 permits fluids and other materials to pass into and out of the interior of the slotted casing 145 from and to the annular region 165. In this manner, oil and gas may be produced from a producing subterranean zone

(
within a subterranean formation. The slotted casing
145 may comprise any number of conventional
commercially available sections of slotted tubular
casing. In a preferred embodiment, the slotted casing
5 145 comprises expandable slotted tubular casing
available from Petrolite in Aberdeen, Scotland. In a
particularly preferred embodiment, the slotted casing
145 comprises expandable slotted sandscreen tubular
casing available from Petrolite in Aberdeen, Scotland.

10 The slotted casing 145 is coupled to one or more
solid casing 135. The slotted casing 145 may be
coupled to the solid casing 135 using any number of
conventional commercially available processes such as,
for example, welding, or slotted or solid expandable
15 connectors. In a preferred embodiment, the slotted
casing 145 is coupled to the solid casing 135 by
expandable solid connectors.

The slotted casing 145 is preferably coupled to
one or more intermediate solid casings 150. The
20 slotted casing 145 may be coupled to the intermediate
solid

casing 150 using any number of conventional commercially available processes such as, for example, welding or expandable solid or slotted connectors. In a preferred embodiment, the slotted casing 145 is coupled to the intermediate solid casing 150 by expandable solid connectors.

5 The last slotted casing 145 is preferably coupled to the shoe 155. The last slotted casing 145 may be coupled to the shoe 155 using any number of conventional commercially available processes such as, for example, welding or expandable solid or slotted connectors. In a preferred embodiment, the last slotted casing 145 is coupled to the shoe 155 by an expandable solid connector.

10 In an alternative embodiment, the shoe 155 is coupled directly to the last one of the intermediate solid casings 150.

In a preferred embodiment, the slotted casings 145 are positioned within the wellbore 105 by expanding the slotted casings 145 in a radial direction into intimate contact with the interior walls of the wellbore 105. The slotted casings
15 145 may be expanded in a radial direction using any number of conventional commercially available processes.

The intermediate solid casing 150 permits fluids and other materials to pass between adjacent slotted casings 145. The intermediate solid casing 150 may comprise any number of conventional commercially available sections of solid
20 tubular casing such as, for example, oilfield tubulars fabricated from chromium steel or fiberglass. In a preferred embodiment, the intermediate solid casing 150 comprises oilfield tubulars available from foreign and domestic steel mills.

The intermediate solid casing 150 is preferably coupled to one or more sections of the slotted casing 145. The intermediate solid casing 150 may be
25 coupled to the slotted casing 145 using any number of conventional commercially available processes such as, for example, welding, or solid or slotted expandable connectors. In a preferred embodiment, the intermediate solid casing 150 is coupled to the slotted casing 145 by expandable solid connectors. The intermediate solid casing 150 may comprise a plurality of such intermediate solid
30 casing 150.

In a preferred embodiment, each intermediate solid casing 150 includes one more valve members 170 for controlling the flow of fluids and other materials

within the interior region of the intermediate casing 150. In an alternative embodiment, as will be recognized by persons having ordinary skill in the art and the benefit of the present disclosure, during the production mode of operation, an internal tubular string with various arrangements of packers, perforated tubing, sliding sleeves, and valves may be employed within the apparatus to provide various options for commingling and isolating subterranean zones from each other while providing a fluid path to the surface.

In a particularly preferred embodiment, the intermediate casing 150 is placed into the wellbore 105 by expanding the intermediate casing 150 in the radial direction into intimate contact with the interior walls of the wellbore 105. The intermediate casing 150 may be expanded in the radial direction using any number of conventional commercially available methods.

In an alternative embodiment, one or more of the intermediate solid casings 150 may be omitted. In an alternative preferred embodiment, one or more of the slotted casings 145 are provided with one or more seals 140.

The shoe 155 provides a support member for the apparatus 130. In this manner, various production and exploration tools may be supported by the shoe 150. The shoe 150 may comprise any number of conventional commercially available shoes suitable for use in a wellbore such as, for example, cement filled shoe, or an aluminum or composite shoe. In a preferred embodiment, the shoe 150 comprises an aluminum shoe available from Halliburton. In a preferred embodiment, the shoe 155 is selected to provide sufficient strength in compression and tension to permit the use of high capacity production and exploration tools.

In a particularly preferred embodiment, the apparatus 130 includes a plurality of solid casings 135, a plurality of seals 140, a plurality of slotted casings 145, a plurality of intermediate solid casings 150, and a shoe 155. More generally, the apparatus 130 may comprise one or more solid casings 135, each with one or more valve members 160, n slotted casings 145, n-1 intermediate solid casings 150, each with one or more valve members 170, and a shoe 155.

During operation of the apparatus 130, oil and gas may be controllably produced from the targeted oil sand zone 125 using the slotted casings 145. The oil and gas may then be transported to a surface location using the solid casing

35. The use of intermediate solid casings 150 with valve members 170 permits isolated sections of the zone 125 to be selectively isolated for production. The seals 140 permit the zone 125 to be fluidically isolated from the zone 120. The seals 140 further permits isolated sections of the zone 125 to be fluidically isolated from each other. In this manner, the apparatus 130 permits unwanted and/or non-productive subterranean zones to be fluidically isolated.

In an alternative embodiment, as will be recognized by persons having ordinary skill in the art and also having the benefit of the present disclosure, during the production mode of operation, an internal tubular string with various arrangements of packers, perforated tubing, sliding sleeves, and valves may be employed within the apparatus to provide various options for commingling and isolating subterranean zones from each other while providing a fluid path to the surface.

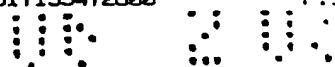
An apparatus has been described that includes one or more solid tubular members, one or more slotted tubular members, and a shoe. Each solid tubular member includes one or more external seals. The slotted tubular members are coupled to the solid tubular members. The shoe is coupled to one of the slotted tubular members. In a preferred embodiment, the apparatus further includes one or more intermediate solid tubular members coupled to and interleaved among the slotted tubular members. Each intermediate solid tubular member preferably includes one or more external seals. In a preferred embodiment, one or more of the solid tubular members include one or more valve members. In a preferred embodiment, one or more of the intermediate solid tubular members include one or more valve members.

25 An apparatus has been described that includes one or more primary solid tubulars, n slotted tubulars, n-1 intermediate solid tubulars, and a shoe. Each primary solid tubular includes one or more external annular seals. The slotted tubulars are coupled to the primary solid tubulars. The intermediate solid tubulars are coupled to and interleaved among the slotted tubulars. Each intermediate solid tubular includes one or more external annular seals. The shoe is coupled to one of the slotted tubulars.

(A method of isolating a first subterranean zone from a second subterranean zone in a wellbore has been described that includes positioning one or more primary solid tubulars and one or more slotted tubulars within the wellbore. The primary solid tubulars traverse the first subterranean zone and the slotted
5 tubulars traverse the second subterranean zone. The slotted tubulars and the solid tubulars are fluidically coupled. The passage of fluids from the first subterranean zone to the second subterranean zone within the wellbore external to the solid and slotted tubulars is prevented.

A method of extracting materials from a producing subterranean zone in a
10 wellbore, at least a portion of the wellbore including a casing, has been described that includes positioning one or more primary solid tubulars and one or more slotted tubulars within the wellbore. The primary solid tubulars are fluidically coupled with the casing. The slotted tubulars traverse the producing subterranean zone. The producing subterranean zone is fluidically isolated from at least one other
15 subterranean zone within the wellbore. At least one of the slotted tubulars is fluidically coupled with the producing subterranean zone. In a preferred embodiment, the method further includes controllably fluidically decoupling at least one of the slotted tubulars from at least one other of the slotted tubulars.

Although illustrative embodiments of the invention have been shown and
20 described, a wide range of modification, changes and substitution is contemplated in the foregoing disclosure. In some instances, some features of the present invention may be employed without a corresponding use of the other features. Accordingly, it is appropriate that the appended claims be construed broadly and in a manner consistent with the scope of the invention.

CLAIMS

1. A system for extracting fluidic materials from one or more subterranean formations traversed by a wellbore, comprising:
- one or more solid tubular members positioned within the wellbore, one or more of the solid tubular members including one or more external seals;
- one or more slotted tubular members positioned within the wellbore coupled to each of the solid tubular members for extracting fluidic materials from one or more of the subterranean formations; and
- a shoe positioned within the wellbore coupled to one of the slotted tubular members;
- wherein one or more of the solid tubular members are radially expanded into intimate contact with the wellbore.
2. The system of claim 1, further comprising:
- one or more intermediate solid tubular members coupled to and interleaved among the slotted tubular members, one or more of the intermediate solid tubular members including one or more external seals.
3. The system of claim 1, further comprising one or more valve members for controlling the flow of fluidic materials through the solid tubular members.
4. The system of claim 2, wherein one or more of the intermediate solid tubular members include one or more valve members for controlling the flow of fluidic materials through the intermediate solid tubular



members.

5. A method of isolating a first subterranean zone from a second subterranean zone in a wellbore,

5 comprising:

positioning one or more primary solid tubulars within the wellbore, each of the primary solid tubulars traversing the first subterranean zone;

10 positioning one or more slotted tubulars within the wellbore, each of the slotted tubulars traversing the second subterranean zone;

fluidically coupling the slotted tubulars and the solid tubulars; and

15 preventing the passage of fluids from the first subterranean zone to the second subterranean zone within the wellbore external to the solid and slotted tubulars by radially expanding at least one of the primary solid tubulars into intimate contact with the wellbore.

20

6. A method of extracting materials from a producing subterranean zone in a wellbore, at least a portion of the wellbore including a casing, comprising;

25 positioning one or more primary solid tubulars within the wellbore;

fluidically coupling the primary solid tubulars with the casing;

30 positioning one or more slotted tubulars within the wellbore, the slotted tubulars traversing the producing subterranean zone;

fluidically coupling the slotted tubulars with the solid tubulars;

07 300

fluidically isolating the producing subterranean zone from at least one other subterranean zone within the wellbore by radially expanding at least one of the solid tubulars into intimate contact with the wellbore;

5 and

fluidically coupling at least one of the slotted tubulars with the producing subterranean zone.

7. The method of claim 6, further comprising:

10 controllably fluidically decoupling at least one of the slotted tubulars from at least one other of the slotted tubulars.

8. The system of claim 1, wherein the one or more

15 slotted tubular members comprises a plurality of slotted tubular members coupled to the solid tubular members, each slotted tubular member comprising a tubular member defining a longitudinal passage and one or more radial passages fluidically coupled to the
20 longitudinal passage.

9. The method of claim 5, wherein positioning the one or more slotted tubulars comprises positioning a plurality of slotted tubulars within the wellbore, each
25 slotted tubular comprising a tubular member defining a longitudinal passage and one or more radial passages fluidically coupled to the longitudinal passage.

10. The method of claim 6, wherein positioning the one
30 or more slotted tubulars comprises positioning a plurality of slotted tubulars within the wellbore, each slotted tubular comprising a tubular member defining a longitudinal passage and one or more radial passages

fluidicly coupled to the longitudinal passage.

11. An apparatus, comprising:

one or more solid tubular members positioned
5 within a wellbore, each of the solid tubular members
including one or more external seals;

one or more slotted tubular members positioned
within the wellbore coupled to the solid tubular
members; and

10 a shoe positioned within the wellbore coupled to
one of the slotted tubular members;

wherein at least one of the solid tubular members
and the slotted tubular members are formed by a radial
expansion process performed within the wellbore in
15 which at least one of the solid tubular members and the
slotted tubular members are radially expanded into
intimate contact with the wellbore.

12. The apparatus of claim 11, further comprising;

20 one or more intermediate solid tubular members
positioned within the wellbore coupled to and
interleaved among the slotted tubular members, each
intermediate solid tubular member including one or more
external seals;

25 wherein at least one of the solid tubular members,
the slotted tubular members, and the intermediate solid
tubular members are formed by a radial expansion
process performed within the wellbore in which at least
one of the solid tubular members, the slotted tubular
30 members, and the intermediate solid tubular members are
radially expanded into intimate contact with the
wellbore.

13. The apparatus of claim 12, wherein one or more of the intermediate solid tubular members include one or more valve members for controlling the flow of fluids between the solid tubular members and the slotted
5 tubular members.

14. The apparatus of claim 11, further comprising one or more valve members for controlling the flow of fluids between the solid tubular members and the
10 slotted tubular members.

15. A system for extracting materials from a producing subterranean zone in a wellbore, at least a portion of the wellbore including a casing, comprising;
15 means for positioning one or more primary solid tubulars within the wellbore;
means for fluidicly coupling the primary solid tubulars with the casing;
means for positioning one or more slotted tubulars
20 within the wellbore, the slotted tubulars traversing the producing subterranean zone;
means for fluidicly coupling the slotted tubulars with the solid tubulars;
means for fluidicly isolating the producing
25 subterranean zone from at least one other subterranean zone within the wellbore;
means for fluidicly coupling at least one of the slotted tubulars with the producing subterranean zone;
and
30 means for radially expanding at least one of the solid tubulars and the slotted tubulars into intimate contact with the wellbore.

05 2 11

16. The system of claim 15, further comprising: means for controllably fluidicly decoupling at least one of the slotted tubulars from at least one other of the slotted tubulars.

5

17. The system of claim 15, further comprising means for positioning a plurality of slotted tubulars within the wellbore; wherein each slotted tubular consists of:

10 a tubular member defining a longitudinal passage and one or more radial passages fluidicly coupled to the longitudinal passage.

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☒ **BLACK BORDERS**
- ☐ **IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- ☒ **FADED TEXT OR DRAWING**
- ☐ **BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- ☐ **SKEWED/SLANTED IMAGES**
- ☐ **COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- ☐ **GRAY SCALE DOCUMENTS**
- ☐ **LINES OR MARKS ON ORIGINAL DOCUMENT**
- ☒ **REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- ☐ **OTHER:** _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.